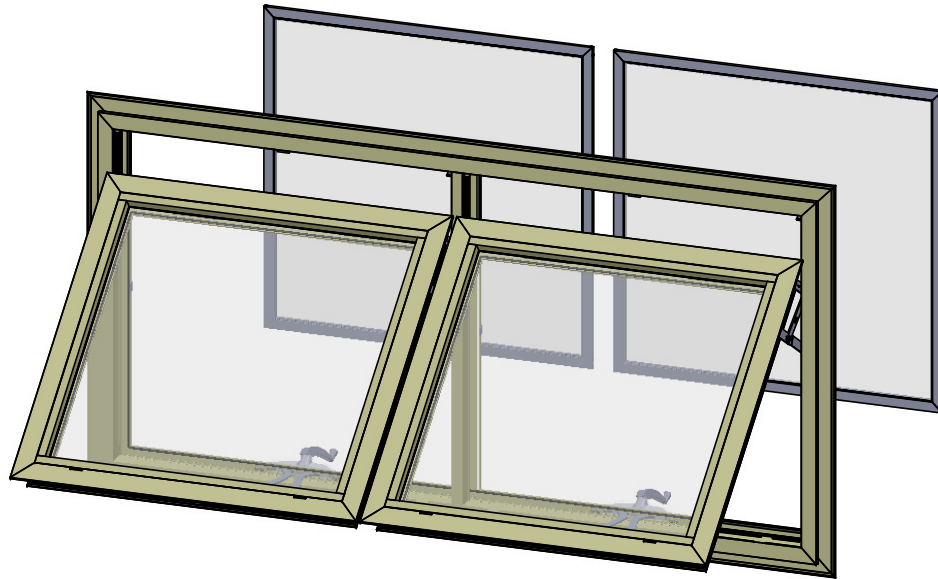


ASSEMBLY / PARTS LIST (B.O.M.)

Series: 250-T
Type: Awning (AA) with 4 Bar Hinges & Roto Operator

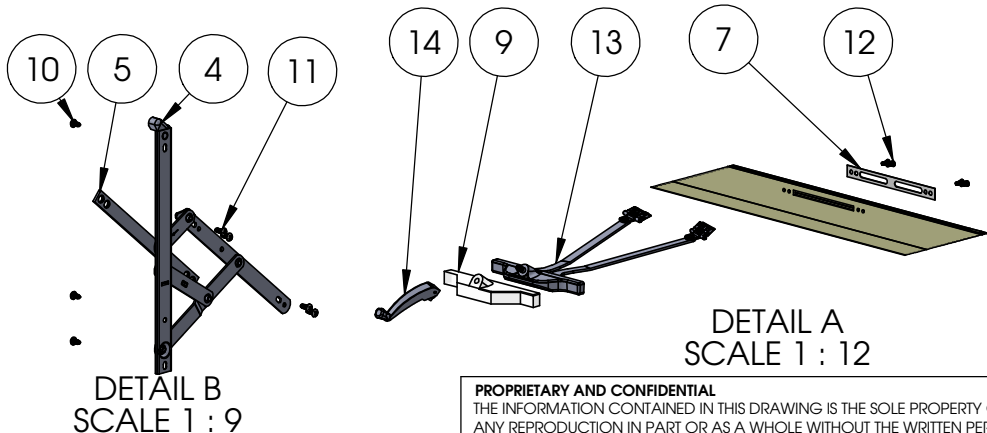
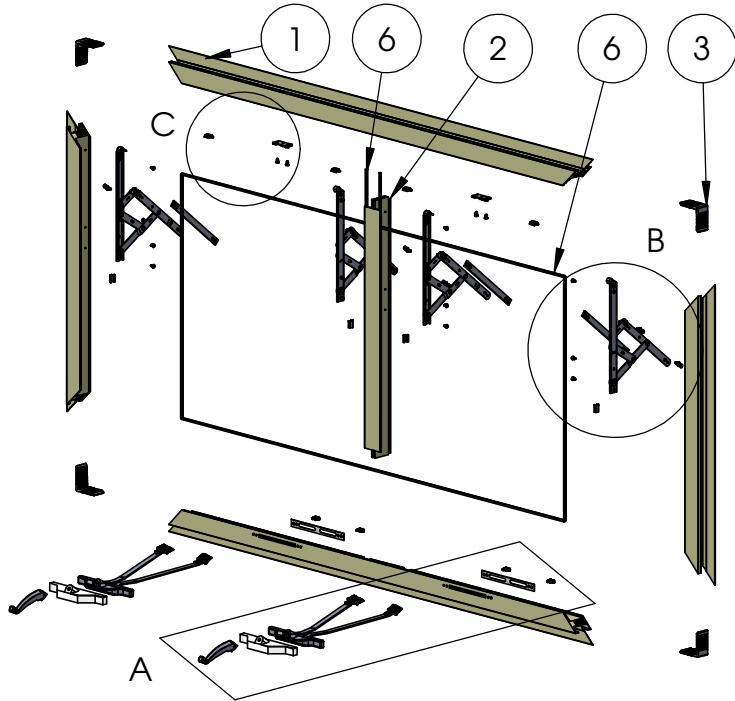
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File Name Series 250-T Awning (AA) with 4 Bar Hinges and Roto Operator	REV
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ASSEMBLY / PARTS LIST (B.O.M.)

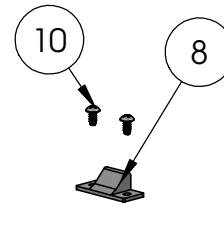
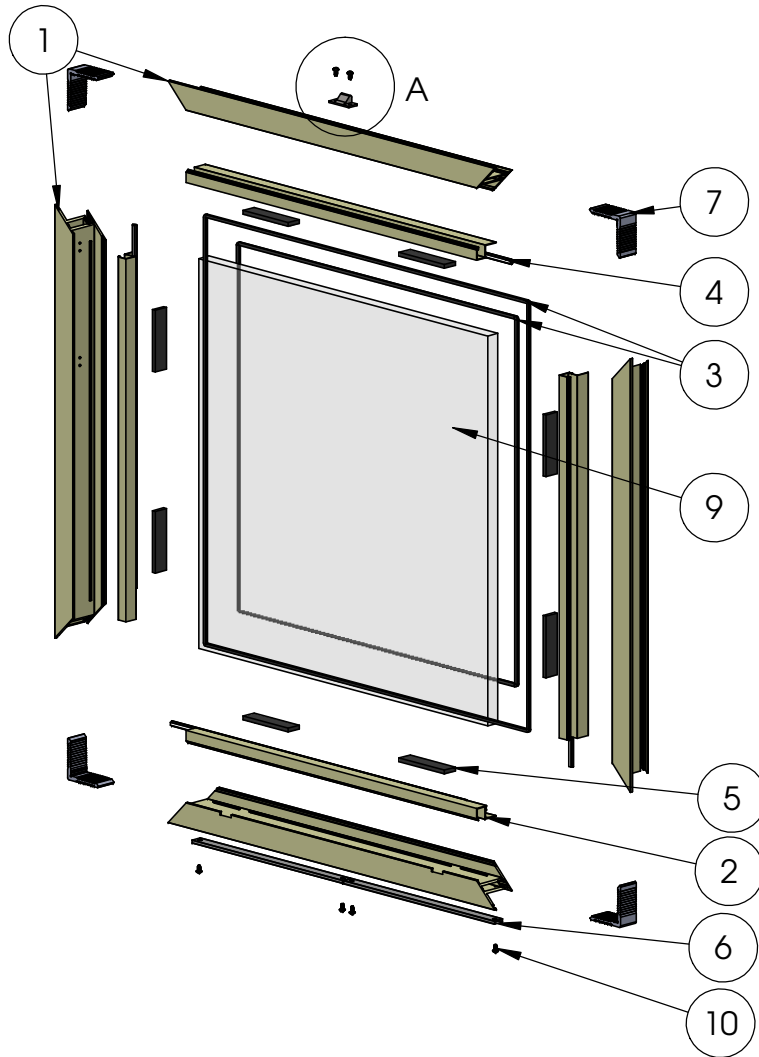


EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P88, 05P19	Perimeter - OG (Nail-on, Block)	4
2	05P01	250-T Tee Bar (Muntin)	1
HARDWARE			
3	20596	Corner Key, Vent	4
4	24932, 22865, 24654, 24655, 18811, 22868	4 Bar Hinge (8", 10", 12", 16", 16" Egress, 22")	4
5	23368, 23369, 23370, 23371	4 Bar Shim (7 3/4", 8 3/4", 10 3/4", 13 1/2" length)	4
6	25199	Mini Bulb Vinyl	3
7	18743	Gasket (PSRO)	2
8	25173, 25753	Screen Clip, SS, Clear, Black	8
9	25636	Awning Oper. Cover	2
10	20337	# 10 PHP - B, 3/8", SS, Clear	16
11	20338	# 10 PHP - B, 1/2", SS, Clear	16
12	25574	# 10-32 Torx-Drive Button-Head, 1/2", SS, Clear	8
13	See Table A	PSRO (2 ARM Operator) Options	2
14	See Table B	Handle Options	2
15	See Table C	Snubber, Frame Portion (HVHZ only)	2

Description Frame Assembly	
File Name Series 250-T Awning (AA) with 4 Bar Hinges and Roto Operator	REV
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ASSEMBLY / PARTS LIST (B.O.M.)



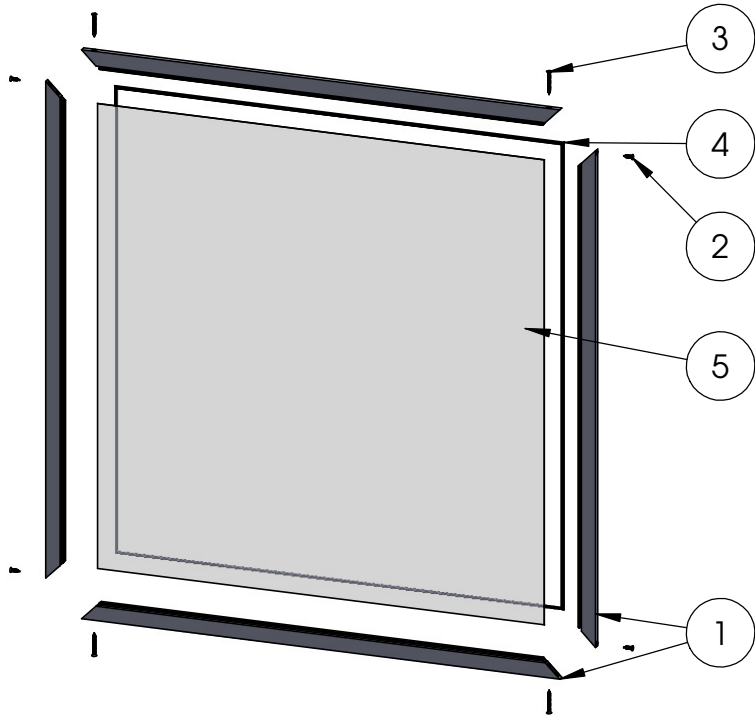
DETAIL A
SCALE 1 : 5

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P11	Zee Bar	4
2	50P09, 05P12, 05P10, 05P06, 05P05	Glass Stop (1"), (1-1/4"), (1-1/2"), (5/8" and 1/2"), (1/4")	4
HARDWARE			
3	25199	Mini Bulb Vinyl	2
4	25031	Bulb Vinyl-Large	4
5	18620	Setting Block 4" x 1/4"x1"	8
6	20767, 25568	Track, PSRO (9.125", 13.75")	2
7	20596	Corner Key, Vent	4
8	See Table C	Snubber (HVHZ only)	1
9	-	Glass	1
10	20337	# 10 PHP - B, 3/8", SS, Clear	6

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Description Panel Assembly	
File Name Series 250-T Awning (AA) with 4 Bar Hinges and Roto Operator	REV
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114	Screen Frame	4
HARDWARE			
2	25752	#6 FHP - A, 1/2", SS Clear	4
3	25751	#6 FHP - A, 1 1/4", SS Clear	4
4	19127	Screen Rubber Spline 0.150"	1
5	-	Screen Mesh	1

Description Flat Screen Assembly	
File Name Series 250-T Awning (AA) with 4 Bar Hinges and Roto Operator	REV
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ASSEMBLY / PARTS LIST (B.O.M.)

Table A: Operator Option

Operator Size	Arm Material	Color	ID #
27.75"	Steel	Black	18876
27.75"	S.S.	Black	23307
27.75"	Steel	BCN	18879
27.75"	S.S.	BCN	23308
16.75"	Steel	Black	18868
16.75"	S.S.	Black	23304
16.75"	Steel	BCN	18871
16.75"	S.S.	BCN	23305

Table C: Snubber Option (HVHZ only)

Frame Width	25245 Snubber	20337 Screw
>24"	1	4
>36"	2	8
>48"	3	12
>60"	4	16
>72"	5	20
>84"	6	24
>96"	7	28

Table B: Handle Option

Type	Color	ID #
Folding (PS Roto)	Black	18789
Folding (PS Roto)	BCN	18792
Knob (PS Roto)	Black	18748
Knob (PS Roto)	BCN	18751

Description	
Tables	
File Name	REV
Series 250-T Awning (AA) with 4 Bar Hinges and Roto Operator	
Released	10/26/2016 SHEET 5 OF 5